



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3492-1

Job Sheet 181327



Part No: D3492-1

Job Qty: 100 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/25/18

Job Tracking No:

Due Date: 8/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	8/16/18	8/16/18	0.00	0.00	Start Up Machining-2		VH 18/8/30 JSD
100	Hardinge	100 pcs	8/16/18	8/16/18	0.00	3.06	Hardinge		JSD 18/8/30
120	QC	100 pcs	8/16/18	8/16/18	0.00	0.00	QC8		KI 18-09-04
150	HandFinish	100 pcs	8/16/18	8/16/18	0.00	0.33	HandFinish1		D.R 18/09/04
155	Outsource	100 pcs	8/16/18	8/16/18	0.00	0.00	Outsource11		
160	Powdercoat	100 pcs	8/16/18	8/16/18	0.00	0.16	Powdercoat1		(TEMP 008) BK 18-9-6
165	Packaging	100 pcs	8/16/18	8/16/18	0.00	0.00			DDAS
170	QC	100 pcs	8/16/18	8/16/18	0.00	0.00	QC3		SEP 06 2018 668
180	Packaging	100 pcs	8/16/18	8/16/18	0.00	0.00	Packaging3-1	FP-001	11/18/18 99.89
190	QC21-SA	100 Ea	8/16/18	8/16/18	0.00	0.00	QC21		18.09.07

Part Op 100 - 1-Turn as per Folio FA633 & Dwg D3492 Dwg Rev:

Descriptions: 160 - (Flat End Only) START TIME: 8:15 FINISH TIME: 8:45 OUT 3:30

180 - LOCATION : FP001

11/83893

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	5.3000 ft (.053 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	5	136	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
2	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
3	Plug	0.394inches $\pm$ 0.010	0.404 0.384		
4	Plug	0.625inches $\pm$ 0.010	0.635 0.615		

5	Plug	0.090inches + 0.000 - 0.002	0.090 0.088
6	Plug	0.500inches $\pm$ 0.010	0.510 0.490
7	Plug	0.050inches + 0.000 - 0.002	0.050 0.048
8	Plug	0.050inches $\pm$ 0.010	0.060 0.040
9	Plug	20.000Degrees $\pm$ 0.000	20.000 20.000

Plex 7/25/18 1:49 PM Dart.lajeunesse.marie



Container No: S107238



Part: D3492-1

Job No: 181327

Serial No/Batch: S107238

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 813 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 08/30/18